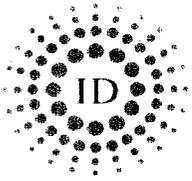
A horizontal decorative bar at the top of the slide, composed of a long solid black segment followed by a series of smaller rectangular blocks in various shades of gray and black.

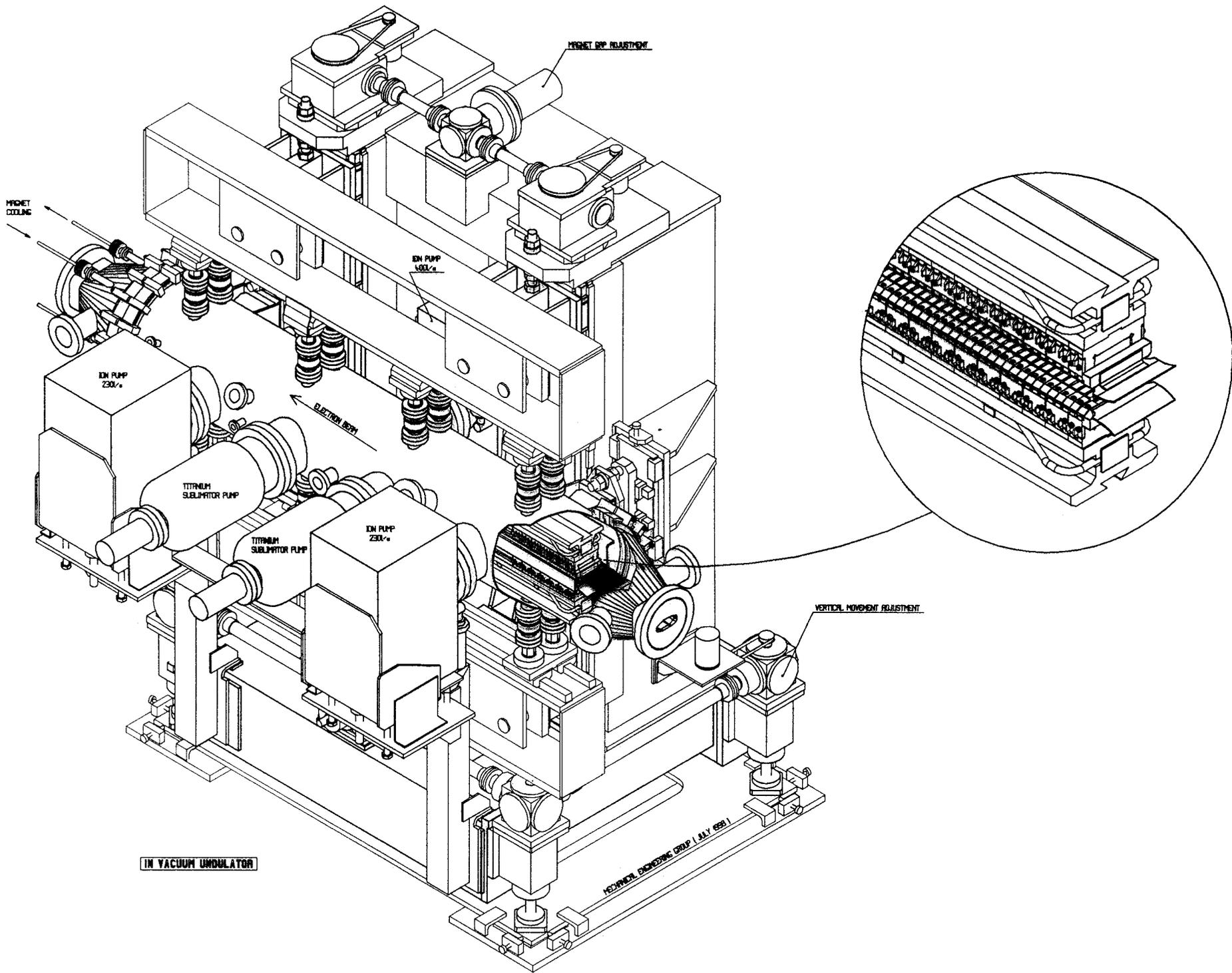
Experience with an In-Vacuum Undulator

P. Van Vaerenbergh, J. Chavanne, P. Elleaume,
ESRF



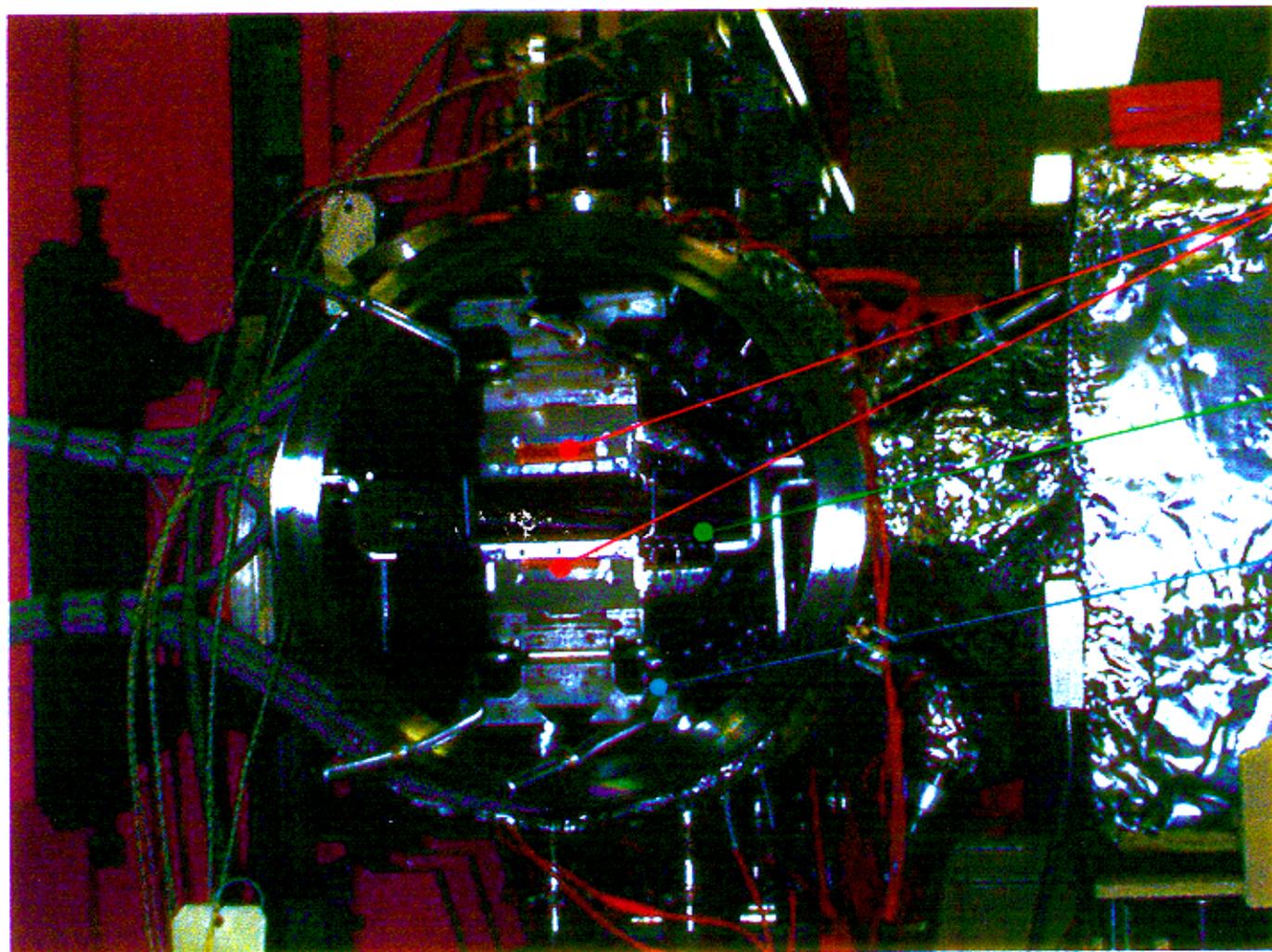
Magnetic Design of the In-vacuum Undulator

- Period : 23 mm
- Type : Hybrid
- Magnetic Material : $\text{Sm}_2\text{CO}_{17}$
 - $B_r \sim 1.05 \text{ T}$
 - More Resistant to radiation Damage than NdFeB
- Pole : ARMCO steel
- Length = 1.6 m (69 periods)
- Gap Variable between 2 & 30 mm ($B = 0.68 \text{ T @ } 8 \text{ mm}$)



In Vacuum Undulator

Inside the vacuum chamber ...



Permanent Magnets
($\text{Sm}_2\text{Co}_{17}$) + Cu-Ni sheet

RF Masks

Cooling Pipes

In Vacuum Undulator

Gap Motorisation

Designed for:

$0 < \text{Gap} < 30 \text{ mm}$

Max Speed: 1 mm/s

Actual limitation (2/99):

$8 < \text{Gap} < 30 \text{ mm}$

Offset Motorisation

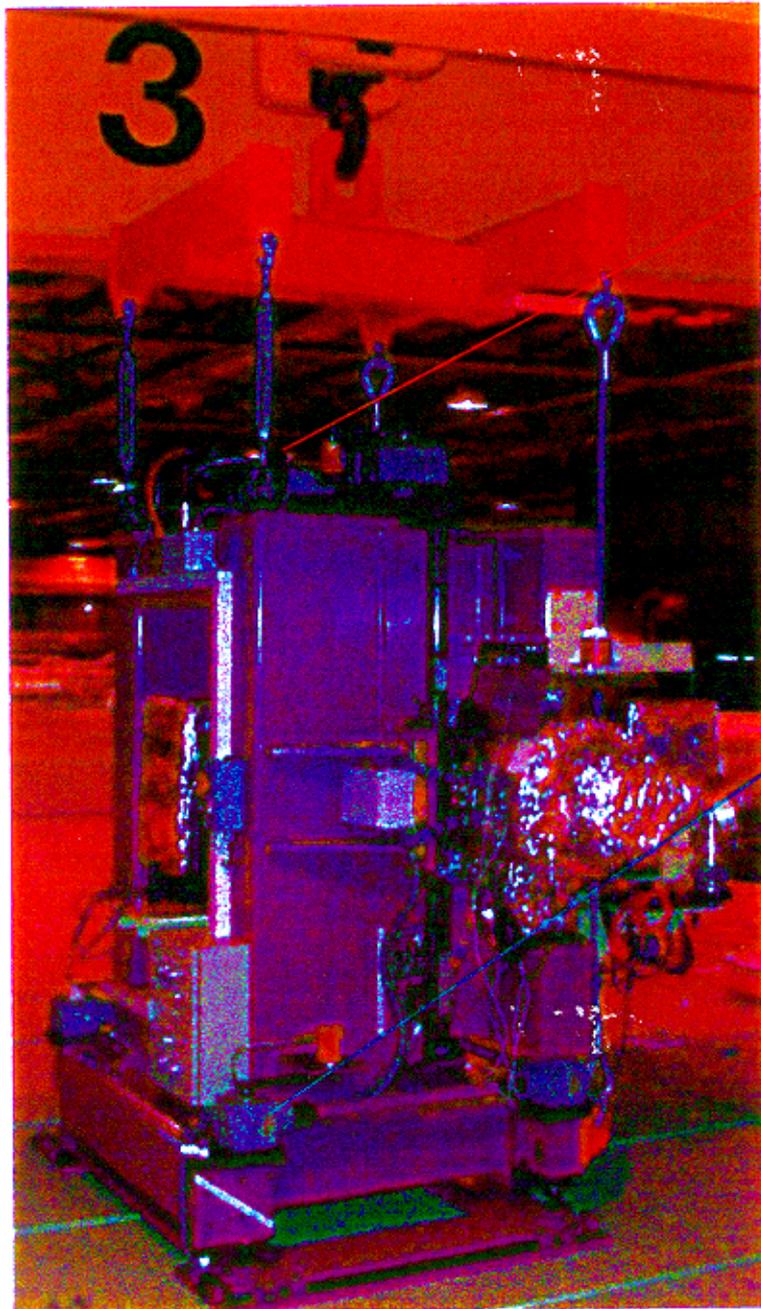
Designed for:

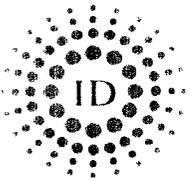
$-5 < \text{Offset} < +5 \text{ mm}$

Max Speed: 0.5 mm/s

Actual limitation (2/99):

$-3 < \text{Offset} < +3 \text{ mm}$





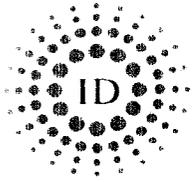
Electron Beam Lifetime

■ 2/3 Filling $I = 200$ mA

Gap [mm]	Lifetime [Hours]
7	43
6	43
5	39

■ 16 bunches $I = 85$ mA

Gap [mm]	Lifetime [Hours]
7	8
6	8
5	8
4.5	7
4	6

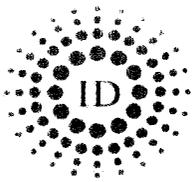


Shimming



- Due to a tight planning and a lack of time, no shimming was applied :
 - A residual horizontal (vertical) field integral variation with gap of 150 (30) Gcm was observed and corrected with coils
 - A reduction of the angular flux on the high harmonic numbers is predicted from the field measurement :

Harm	Ratio
1	0.97
3	0.74
5	0.6
7	0.5



Conclusion

- If one accepts a 10% (0%) reduction of the lifetime, the minimum gap is 5 mm (6 mm) significantly smaller than the 11 mm gap of a fixed gap chamber.
- In-vacuum undulators produce a spectrum shifted to higher energies and may compete with some wigglers (ID11 Beamline of the ESRF).
- It is nevertheless a more expensive, risky and inflexible technical solution.