

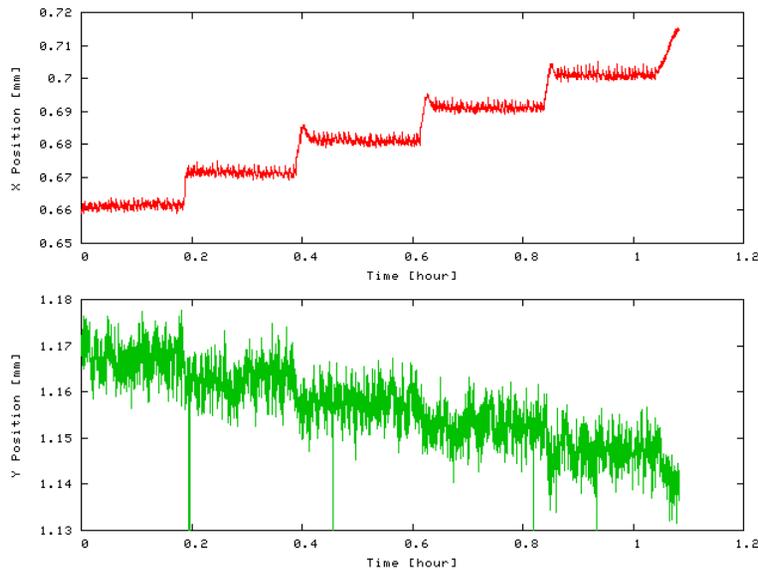
Monochromator cooling upgrades on 7ID.

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Background: Beam position versus coolant pressure



- The first crystal of our double crystal Si (111) cryogenically cooled High Heat Load monochromator is slightly sensitive to pressure variation in the cryogenic lines. Pressure variations during a LN2 cryocooler fill every 4 hours move the beam slightly (tens of microns). Pressure variations due to the Oxford cryocooler closed loop pressure control with the heater stick (0.3 PSI) move the beam by 5 microns every 15 seconds.

Four 1 PSI steps in the buffer
Pressure ($dx/dP=10 \mu\text{m}/\text{PSI}$,
 $dy/dP=5 \mu\text{m}/\text{PSI}$)

Pressure regulating valve (from TWG 041504)



Dry N₂ gas pressurizing cryocooler HP buffer, regulated (<0.1 PSI) by Omega PRG101-60. 0-60 PSI range

Credits: first implemented on 11 and 12ID. Copy of 6ID system.

FY05 improvements

- To improve the pressure control, we installed a regulator with a smaller range and thus more sensitive control. The new model is Omega PRG101-25 (2-25 PSI regulator).
- To monitor the pressure, we installed also a high resolution pressure sensor Omega PX271A-030GI (4-20 mA 0-30 PSIG) measuring the closed loop pressure.
- We also took the cryocooler outside of the 7ID-A hutch so that the low pressure vessel can vent out to the experimental hall. This was meant to reduce the pressure bump during the fill and reduce the “painful” noise.
- Implementation of EPICS PID record for second crystal piezo, improving position stability while scanning energy.

New cryocooler deck on top of 7ID-A



Unistrut frame with light Al floor
10525\$. We added a lift plate to
move equipment on (1356\$)
and some AC circuits.

We also bought new 45' lines (2),
6.3k\$ each (Quality Cryogenics).

Benefits:

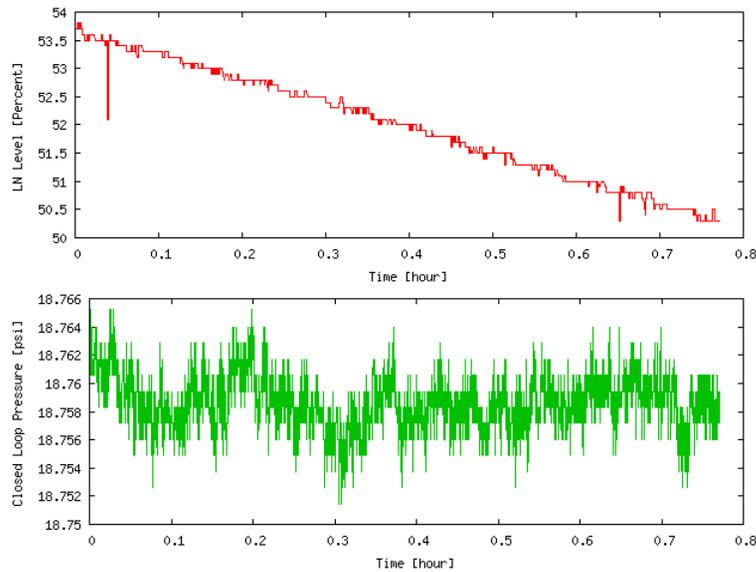
more room in and out of 7ID-A.

No more noise during fill.

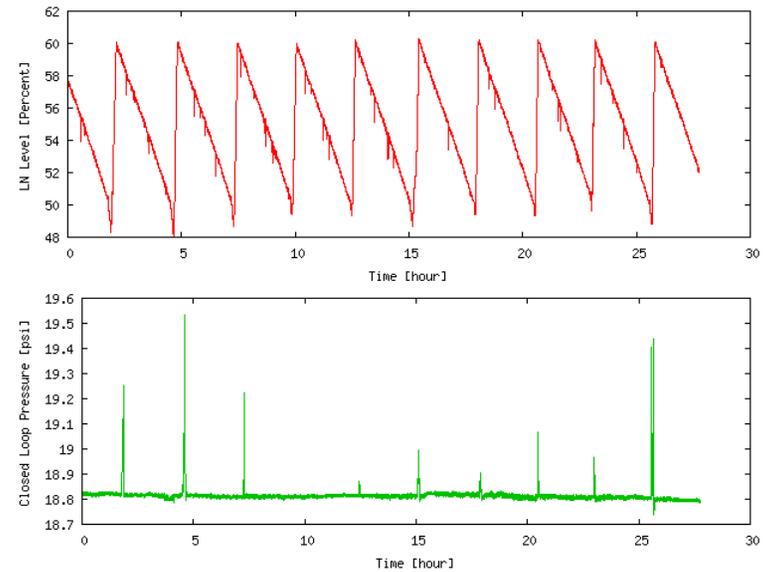
Access for servicing during the run.

Inconvenience: harder to bring
equipment upstairs.

Results from pressure sensor, using 2-25 PSI regulator (before platform built).

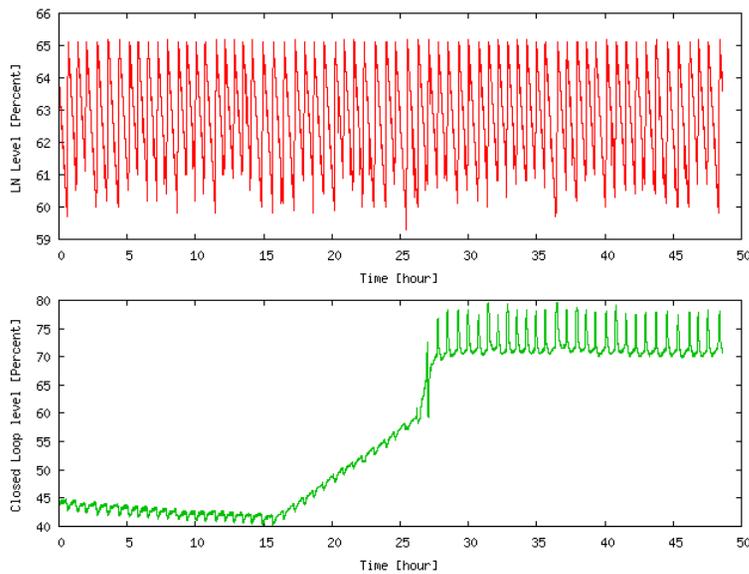


Average pressure 18.759 PSI
Standard deviation 0.002 PSI
0.01% stability away from fill

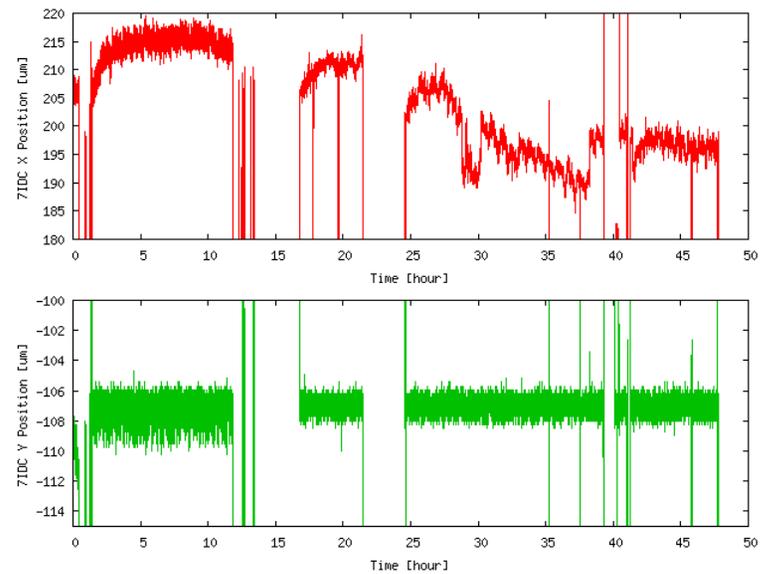


Pressure variation here up to 0.7 PSI during vessel fill.

Preliminary beamline performance with rooftop cryocooler



The buffer level drops from 0-15 hrs. After 15h, the regulator circuit is turned on. It fills the closed loop level to 72%.



Vertical beam position with feedback on: without regulator on stable to $0.69 \mu\text{m}$ RMS, with regulator on stable to $0.47 \mu\text{m}$ RMS.
Horiz: weekend sextupole problem.

Conclusions

- Very very little noise during fill when cryocooler is on the roof. No muffler needed, no long narrow vent line going out of a labyrinth.
- Reduced chances of O₂ deficiency in 7ID-A.
- Pressure regulation can be as high as 0.01% RMS when not filling vessel.
- Preliminary result indicates very stable beam.
- EPICS PID loop stabilizes the vertical beam position to 0.5 μm RMS.

Acknowledgements

- Dean Wyncott (design, and installation of deck).
- Harold Gibson (pressure regulator and sensor system, overall project management).
- Dohn Arms (EPICS PID loop on piezo).